



PACE (INDIA)

71/3, Rama Road, DHL Building,
Near Kirti Nagar Metro Station, New Delhi - 110015 (INDIA)
Telefax : 91-11-45541329, Office : +91-9212375182
Website : www.paceindiatools.com

E-mail : paceindiaoffice@gmail.com,
paceindiamkt@gmail.com, Skype: paceindia



MATERIAL NAME	GRADE
High Precision	PC25H / PC60H / PC20H
General	PC25G / PC22G
Casting	PC 15C
Aluminum High Precision	PC01H

PC60H is the unique grade developed by Pace for high performance with Excellent Result for High hardness upto 60 HRC machining. This Grade can run on all machining conditions as well as all kind of material with ULTIMATE Results as it has Double PVD NANO coating. This Grade is famously know as FIRE Grade of PACE (INDIA).

PC25H is the Premium Grade Suitable for all kind material. It have good versatility & preferred in interrupted as well as free cutting Machine Component for for all kind of material like Cast Iron, Steel FORGING, as well stainless steel for EXCELLENT Result Machining. This is a All rounder Grade of PACE.

PC20H is Excellent Grade Suitable for all material. It has excellent Results for all type machining Application for Roughing & Finishing for Cast iron, Steel & stainless steel.

PC01H is the premium grade suitable for grade for all kind of Non-ferrous material for Excellent machining for free cutting. For Super Mirror finishing in Aluminum, Brass, Copper as well as other Soft material.

PC25G is high hardness and excellent versatility with good free cutting material for roughing and well as for finishing. This Grade is having excellent result for smooth machining.

PC22G is highly hard substrate combines both favorable shock resistance and blade security. Used PVD coating with excellent versatility, it is preferred in interrupted turning and milling stainless steel.

PC15C is optimized for good for General wear resistance, toughness and performed good for CAST IRON Machining. It is good for free cutting of Casting with excellent Result.

INSERT TYPE		MILLING GRADE						
ITEM		PC01H	PC15C	PC22G	PC25G	PC20H	PC25H	PC60H
	APKT 1003-PM					★		
	APKT 11T304-LH	★						
	APKT 11T304-PM					★		
	APKT 11T304-ZM		●		●	★		
	APKT 11T308-LH	★						
	APKT 11T308-PM					★		
	APKT 11T308-ZM		●		●		★	
	APKT 160408-ZM		●				★	
	APKT 170508R-EM					★		
	APMT 1135PDER-H2			●	●	★	★	
	APMT 1135PDER-M2	●	●	●	●	★	★	▲
	APMT 160412 PDER				▲	▲	▲	
	APMT 160420 PDER				▲	▲	▲	
	APMT 1604PDER-H2			●	●	★	★	
	APMT 1604PDER-M2		●	●	●	★	★	▲
	EPNW 0603TN-08				▲		★	
	ONMU 060506-H-R		●		●			
	ONMU 08TX08-PM		●		●			
	SNMU 150515-H-W		●		●			
	PBX-D08-61				●		▲	
	PBX-D10-61				●		▲	
	PBX-D12-61				●		▲	
	PBX-D16-61				●		▲	
	PBX-D20-61				●		▲	
	PNX090408-H		●		●			
	PNX120508-H		●		●			
	PNX170608-H		●		●			
	R390 11T308-PM					★		
	R390 170408-PM					★		
	RDHX 1003				▲	▲	▲	
	RDHX 12T3				▲	▲	▲	
	RDKW 0803MO-BG		●	●	●	★	★	
	RDKW 10T3MO-BG		●	●	●	★	★	▲

★ Best Suitable ▲ Only On Order ● Generally Available

INSERT TYPE		MILLING GRADE						
ITEM		PC01H	PC15C	PC22G	PC25G	PC20H	PC25H	PC60H
	RDKW 12T3				▲		▲	
	RDKW 1204MO-BG		●	●	●	★	★	▲
	RDKW 1605MO-BG		▲	●	●	★	★	
	RDKX10T3-MO BG							▲
	RDKX1204-MO BG			●	●		★	▲
	RDMT 10T3-MO					★	★	▲
	RDMT 1204-MO					★	★	▲
	RDMT 1604-MO					★	★	▲
	RPKT 10T3-MO			●	●		★	
	RPKT 1204-MO			●	●		★	
	RPMT 0803MOE-JS	★				★	▲	
	RPMT 10T3MOE-JS	★				★	▲	
	RPMT 1204MOE-JS	★				★	▲	
	RPMT 1606MOE-JS				▲	▲	▲	
	RPMW 1003 MO			●	●	★	★	
	RPMW 1204 MO			●	●	★	★	
	SDMT 09T308-OPM		●		●	★	★	
	SDMT 09T308-ZDSN				●	★		
	SDMT 120412-OPM		●		●	★	★	
	SDMT 120412-ZDSN				●	★		
	SEET12T3				▲	▲	▲	
	SEHT1204 AFSN				●	★	★	
	SEHT1204 -AK	★						
	SEKT 1204-AESN				▲	★		
	SPKN 1203EDR/L			●			▲	
	SPKN 1504DER/L			●			▲	
	TPKN 1603-EDR/L			●			▲	
	TPKN 2204- EDR/L			●			▲	
	WPGT 050315-ZSR				●		★	
	WPGT 060415-ZSR				●		★	
	WPGT 080615-ZSR				●		★	
	WPGT 090725-ZSR				●		★	

★ Best Suitable ▲ Only On Order ● Generally Available